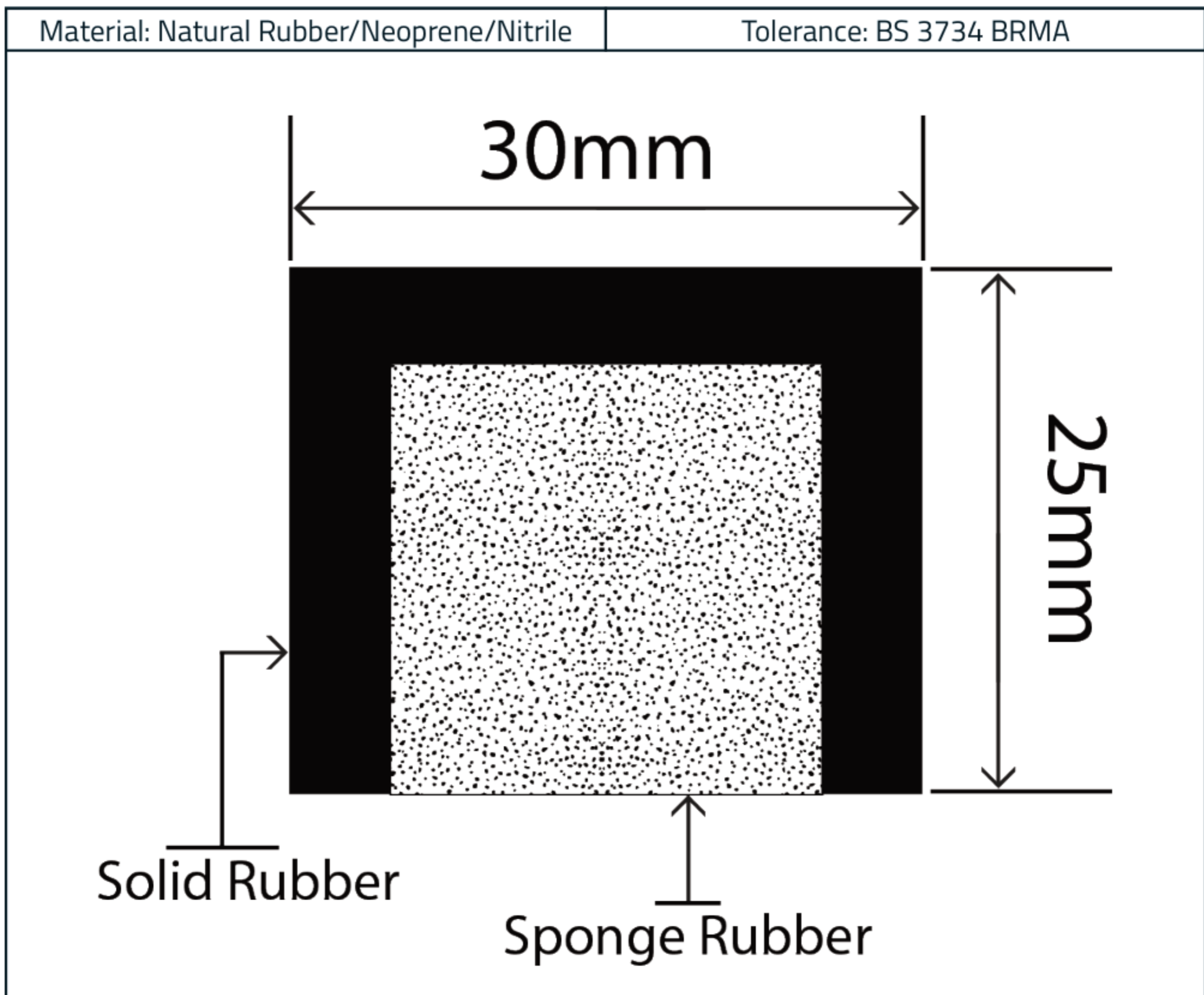


RubbaHatch™ 30x25 Watertight Composite Hatch Seal



Measurements:

Height	Width	Weight	Standard Coil Length
25mm	30mm	700g per metre	10m

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Technical Data

Natural Rubber - Outer Rubber Skin Material Specification

Properties	Values
Polymer	Natural Rubber / SBR
Hardness (Shore A)	60° / 70°
Operating Temperature Range	-20°C to +120°C
Density (Specific Gravity)	1.30 kg/cm ³
Tensile Strength	4.0 MPa
Compression Set (20% Deflection at 70°C)	15% (Maximum)
Elongation at Break	200%
Tolerances	BS3734 BRMA

Neoprene Rubber - Outer Rubber Skin Material Specification

Properties	Values
Polymer	Neoprene
Hardness (Shore A)	70° +/- 5°
Operating Temperature Range	-30° to +120°C
Density (Specific Gravity)	1.30 kg/cm ³
Tensile Strength	5.0 MPa
Surface Finish	Cloth Finish
Test Code	ISO 4100
Compound Resistance	Oil/Heat/Chemical/Weathering/Ozone
Tolerances	BS3734 BRMA



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Nitrile Rubber - Outer Rubber Skin Material Specification

Properties	Values
Polymer	Nitrile
Hardness (Shore A)	65° +/- 5°
Operating Temperature Range	-50°C to +120°C
Density (Specific Gravity)	1.30 kg/cm ³
Tensile Strength	7.0 MPa
Surface Finish	Cloth Moulded
Test Code	ISO 4100
Compound Resistance	Oil/Heat/Chemical/Weathering/Ozone
Tolerances	BS3734 BRMA

Open Cell Core Material Specification

Properties	Values
Polymer	Natural Rubber
Cell Structure	Open Cell
Hardness (Shore A)	10° / 18° (Average)
Operating Temperature Range	-40° to +70°C
Density (Specific Gravity)	420 kg/cm ³
Tensile Strength	295 Kpa
Compression Deflection (20% Deflection 70°C)	15% (Maximum)
Elongation at Break	235% - 250%
Accelerated Aging (Change in Compression Deflection at 70%)	+ / - 20%



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