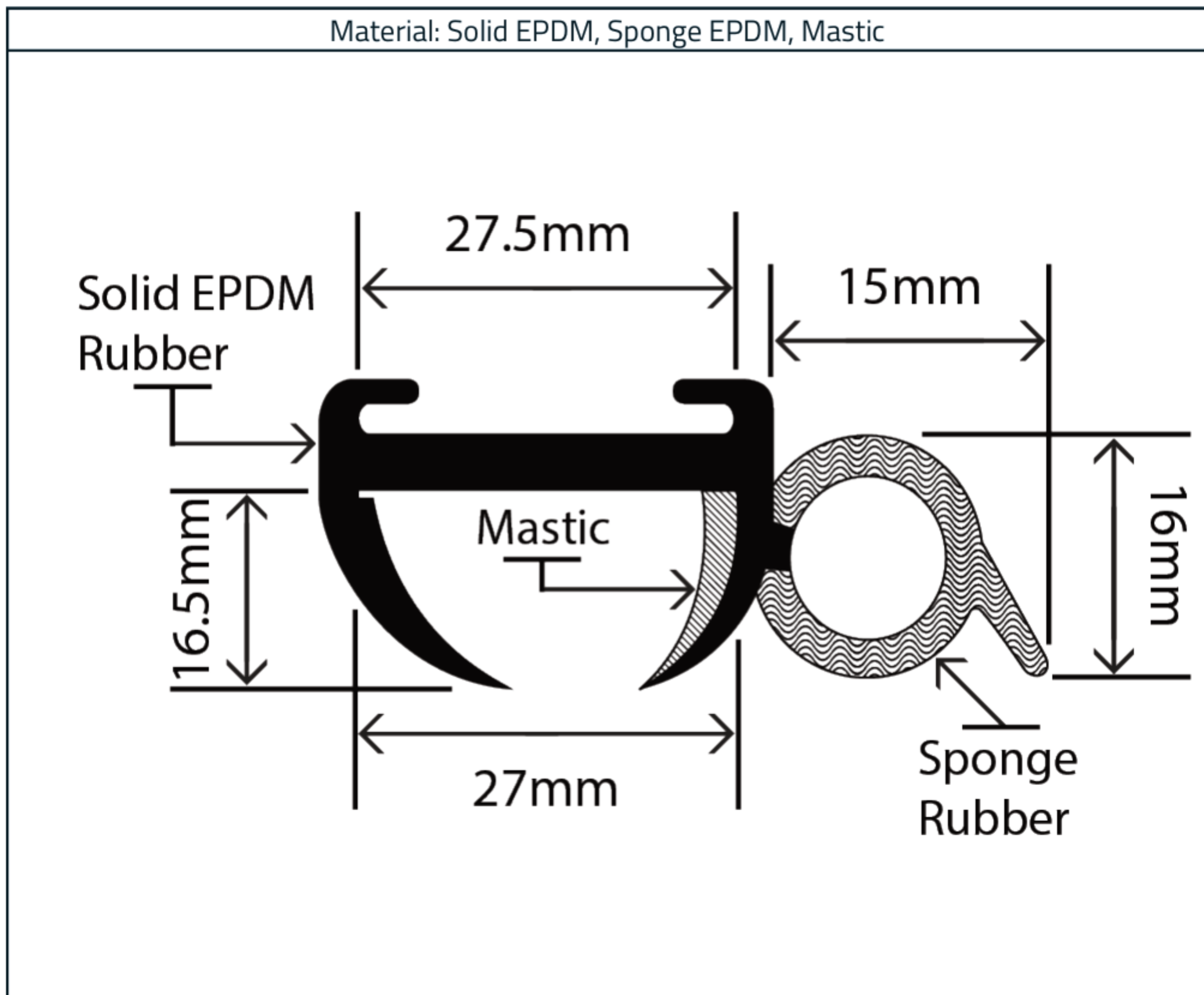


Caravan Window Seal Profile 42.5mm x 16.5mm

Product Code: RCWS-03



Measurements:

Channel Height	Channel Width
16.5mm	27mm

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Material Specification - Solid Body

Properties - EPDM Rubber	Values
Hardness (Shore A)	65° to 75°
Tensile Strength	8.5 Mpa
Elongation at Break	285%
Compression Set (22hrs @ 70°C)	20%
Operating Temperature Range	-40°C to +120°C
Aged (70hrs @ 70°C)	
Hardness Change	+1°
Tensile Strength Change	+4%
Elongation at Break Change	-9%

Material Specification - Sponge Seal

Properties - EPDM Expanded Sponge	Values
Density	0.5 to 0.9 g/cm ³
Water Absorption	2.5%
Compression Set (50%, 22hrs @ 23°C)	19%
Compression Deflection (25%)	80 KPa
Heat Resistance (168hrs @ 70°C)	
Compression Deflection Change	-4%

Properties - Mastic Sealant	Values
Specific Gravity (ASTM D-71)	1.3 g/cm ³
Softening Point (ASTM D-36)	200°C
Elongation at 25°C	300% (min)
Operating Temperature Range	-40°C to +90°C



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